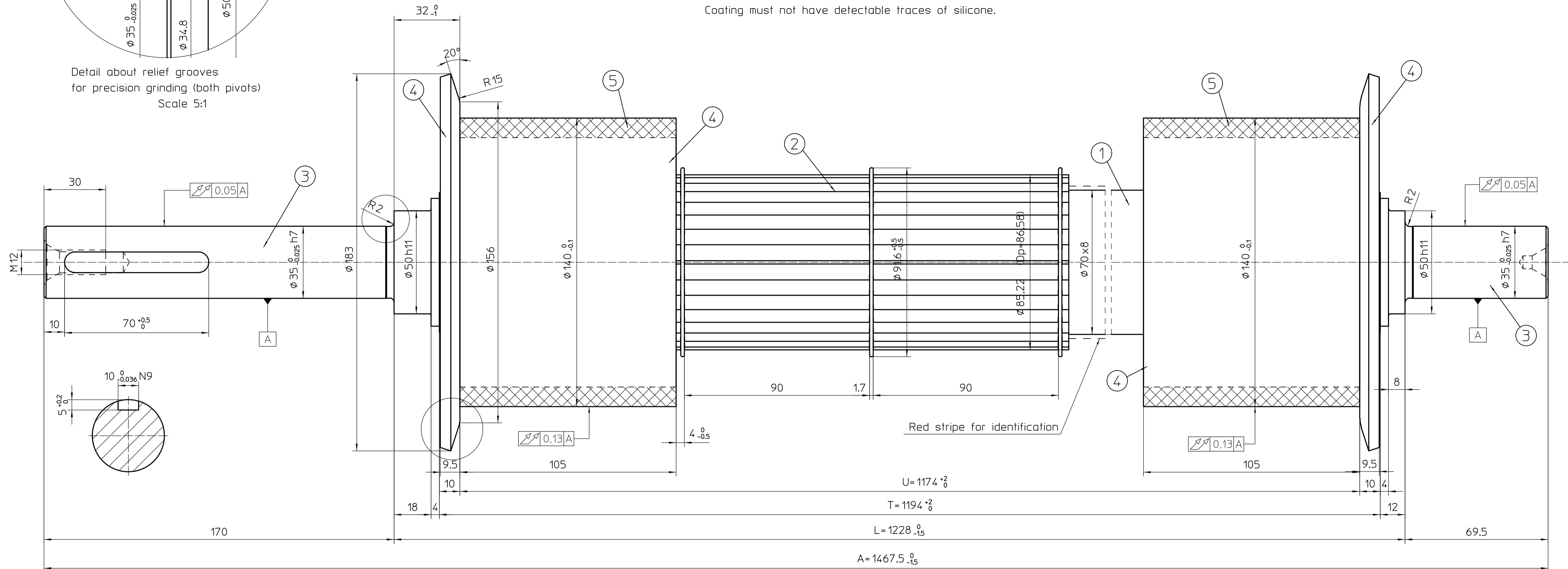


Detail about relief grooves for precision grinding (both pivots)
Scale 5:1

Coating must not have detectable traces of silicone.



1	Pipe dia. 70x8 mm EN 10025-S235 or similar/higher.
2	Pulley Z34 HTD 8M-85 Dp=86.58 De=85.22 EN10025-S235 or similar/higher and snap rings SP85 DIN 5417
3	Spindle dia. 35/50x81,5 mm EN 10025-S355 and spindle 35/50x192 EN 10025-S355 threaded hole M12x30 and keyway 70x10x5.
4	Flange dia. 183x6 (hardened) and flange dia. 112x5 mm made by EN 10111 DD11 or similar/higher.
5	Polyurethane coating hardness 95 +/-3 Shore A.



CARBONITRIDING THICKNESS



DRAWING FOR CUSTOMER

PATENT NR. US9359145
PATENT pending n. EP2985245

DESCRIZIONE ULTIMA MODIFICA		ESEGUITA	APPROV.
03	Inserimento indicazioni per fabbricazione (processo di tornitura).	Pace	Gamberini
D140/70x8/35 Z34 HTD 8M-85 POWER ROLLER POLYURETHANE COATED-DE183 HARDENED FLANGES		TOLLERANZE DIM. E FORMA: T268-01-00 T268-03-00 SALDATURE T267-01-00	
DIS. Rizzo DATA 08/03/16 SCALA 1:1 FORM. DATA		MODIFICHE	
CONTR. Rizzo APPROV. Pace PESO- A1		A 08/03/16 3775 B 21/03/16 3775 00 21/03/16 3775 01 17/06/16 3775 02 13/09/16 3977 03 16/02/17 --	
DIS.N. 332243V M12			
SOSTITUISCE -			

A norma di legge il presente disegno non può essere riprodotto od in qualsiasi modo comunicato a terzi senza nostra autorizzazione scritta